

**YAMAHA Power Kit
Gas G29 JW1 Models
Installation Instructions
Part# 6222**



Installation Instructions

1. Remove the drive belt by rolling the belt off the secondary clutch.
2. Remove the bolt that is holding the clutch to the shaft and slide the clutch off the shaft. You may need to use penetrating oil and a clutch puller.
3. Using 90 degree pliers remove the snap ring from the clutch. Save the snap ring for reinstallation.
4. Remove the spring cup holder by lightly tapping with a hammer.
5. Install the new power spring and spring cup holder.
6. Using the supplied PVC cap compress the spring and spring cup holder. This can be done in a press or a clamping device.
7. Reinstall the snap ring using the 90 degree pliers while spring is compressed. ***NOTE* Make sure the snap ring is properly seated.**
8. Reassemble driven clutch. Make sure key is in place. Install the bolt and securely tighten.
9. Reinstall drive belt.

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