

**YAMAHA Power Kit  
G2-G22  
Installation Instructions  
Part# 6256 (Complete Kit)  
Part# 6261 (Spring/Collar Only)**

---



 *Always wear appropriate eye protection!*

**ASSEMBLY INSTRUCTIONS:**

1. Remove drive belt.
2. Disassemble secondary clutch.
3. Eliminate snap ring and plastic washer from shaft. These will not be needed.
4. Slide *Jake's* new spacer, spline side out, using white grease on shaft.
5. Reassemble inner splined ramp unit and *Jake's* new coil spring.
6. Reassemble machined sliding sheave (\*\*if you didn't order part # 6256 w/machined inner clutch, see below), half mooned key and outer half. Tighten.
7. Replace stock belt with a new Yamaha drive belt. G1 2 Cycle Part#-1305, G2-G22 Part# 1339

**\*\*Machine and face the**

**inner aluminum pulley down even with the seal. Make sure pulley is faced evenly to avoid vibration.**

**\*Some models do not require a cotter pin\***

**\*Grease frequently with a high temp/high quality grease.**

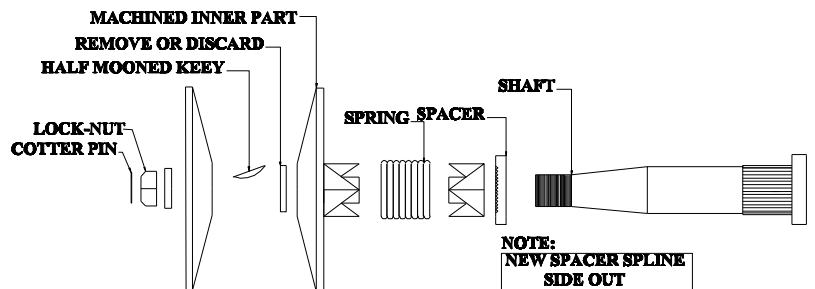
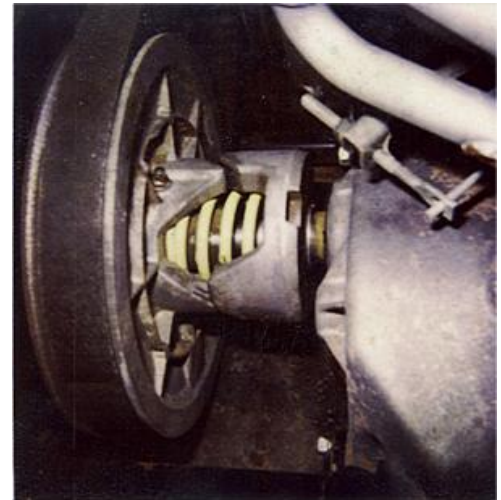
**If you use your cart hard at camp or resort for a weekend**

**Give the clutch 1-2 shots only, of grease. Do not**

**overgrease!**

NOTE: We also have a Secondary Sliding Sheave Puller (Part #6257 shown above) available to assist you in the installation of this power kit.

**NOTE: This power kit is not for speed. This is to gear your cart lower to help climb hills or hauling.**



866-405-2537

[www.jakesliftkits.com](http://www.jakesliftkits.com)