

# Club Car Precedent Front Bumper Installation Instructions



**Black- Part# 7418, Gunmetal-Part# 7431, Stainless Steel-Part# 7434**

## Parts

- 1-Bumper Mount
- 1-Bumper
- 1-Bolt Kit



 *Always wear appropriate eye protection!*

## Installation Instructions:

1. Remove the stock front bumper or light bar bumper. Save the bottom frame mount bolts for re-installation.
2. Using the supplied (2) M8-1.25x20 bolts, mount the top of the bumper to stock location as shown in Figure 1.
3. Reinstall the stock front bumper or light bar bumper to the bumper mount and frame as shown in Figure 2 using the stock bumper bolts as shown in Figure 2. NOTE: On some models you may need to slightly enlarge the stock bumper holes using a 1/4" drill bit from the bottom to the top.
4. Using the supplied (2) 1/4 x 1 3/4 bolts and locknuts bolt the new Jake's front bumper to the bumper mount.
5. Securely tighten all bolts.



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